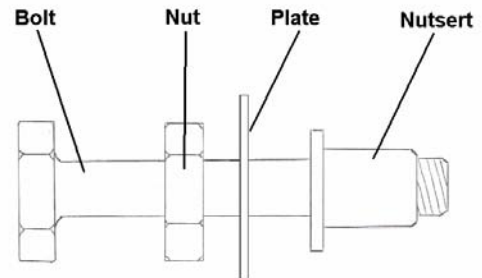


The following procedure is designed to guide fitment of nutserts without a nutsert tool.



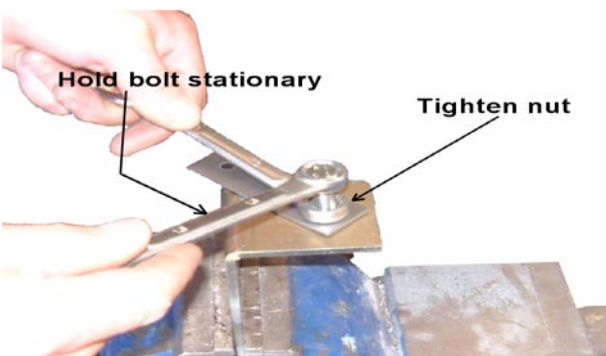
Setup Of Nutsert



Set up the nutsert as shown ensuring the nut is tight against the plate.



Put the nutsert/bolt assembly through the desired hole.(eg hole in chassis etc).



Now, using 2 spanners, hold the bolt and plate stationary while tightening the nut. This has the effect of crushing the nutsert into place. You should feel it difficult to turn the nut initially and then get easier as the nutsert crushes. Continue to tighten the nut to until it is really difficult to turn the spanner to ensure the nutsert crushes fully.