



BFA 2006 Freelander Side Steps Fitting Instructions.

Kit List

1 x	Side Steps (pair)
4 x	Brackets (2 Pairs)
8 x	Nutserts
8 x	Bolts M6x25
8 x	M6 Washers
1 x	Nutsert Plate
8 x	M8 Nyloc Nuts
8 x	M8 Washers
8 x	Bolts M8X25

Instructions

- 1 Sort brackets in to 2 pairs.
- 2 Offer up and locate holes where brackets are to be mounted.

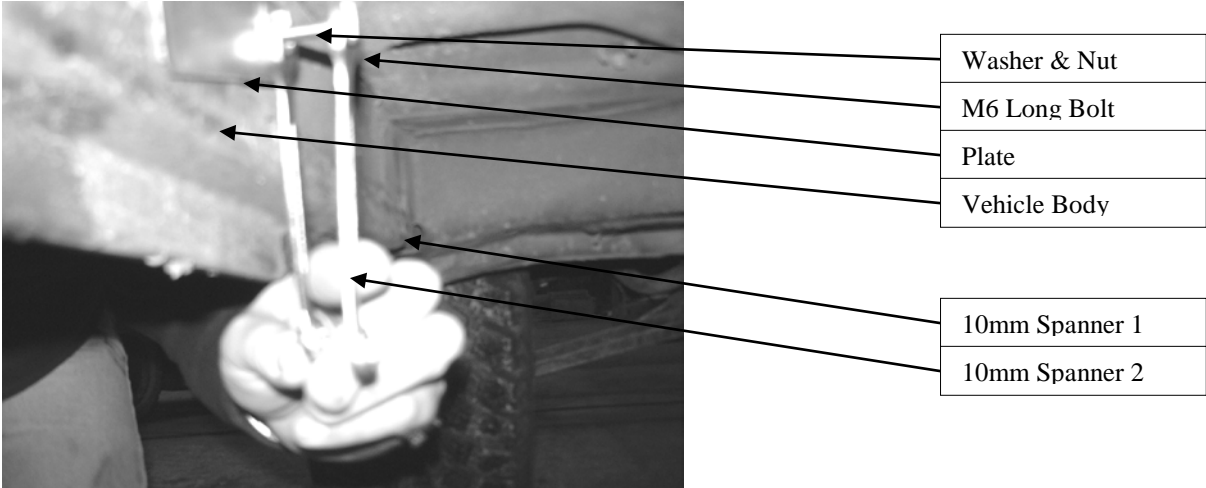


Front mounting bracket



Brackets shown on vehicle without step.

3 Nutsert procedure.



Set the bolt up as shown above. (See also diagram below). This is as follows:
Bolt (M6) - nut - plate - nutsert. The nutsert is pushed into the body.

While holding spanner 1 stationary, turn spanner 2 clockwise, this has the effect of compressing the nutsert.

4 Attach the Brackets to the step as shown using the M8x25 nuts and bolts provided.

5 Bolt up the step and brackets to the nutserts using M6X25 bolts and washers supplied.

6 Finally ensure all nuts and bolts are tight and the step feels secure.



Bracket shown on front of step.

Setup Of Nutsert

