



Est. UK1958
Bearthmach
LAND ROVER PARTS

BA 084 Freelander Exhaust Guard Fitting Instructions

Kit Contents:

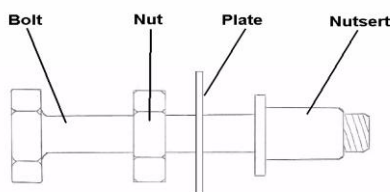
- 2 x Nutserts
- 1 x Nutsert Tool
- 2 x M8 x 25mm Bolts
- 2 x M12 x 80mm Bolts
- 2 x M8 washers
- 2 x M12 washers
- 1 x Exhaust Guard

- 1 Raise up the vehicle to gain access to the rear underside.
- 2 Fit the nutserts to the holes (see photo 1) in the chassis. This can be achieved either by using a nutsert gun or by following the procedure below.
Set the bolt up as shown below. (See diagram below). This is as follows:
Bolt (M8) - nut - plate - nutsert. The nutsert is pushed into the body (some opening of the holes may be necessary).
- 3 While holding the spanner on the bolt stationary, turn the spanner on the nut clockwise. You will also need to hold the plate still, so some help might be useful. This has the effect of compressing the nutsert.
The other nutsert should then be fitted to the opposite side of the vehicle.



Photo 1

Setup Of Nutsert



- 4 Next ensure that the bolt holes in the rear of the floor pan (see photo 2) are clear and are not obstructed by any covers or grommets. Loosely fit the exhaust guard to the rear using the larger bolts, then lift and bolt up the front to the nutserts.



Photo 2

- 5 Finally position on the vehicle and secure all bolts.