



Est. UK1958
Bearmach
LAND ROVER PARTS

BA 083C SUMP GUARD FITTING INSTRUCTIONS **TO BE FITTED WITH WINCH BUMPER BA 3093B**

KIT SUPPLIED

2 x BRACKETS

1 x SUMP PLATE

4 x SPACERS

1 x M10 x 130 BOLT

4 x M10 COUNTERSINK BOLTS

5 x M10 NYLOC NUTS

6 x M10 WASHERS

THE BRACKETS ARE FITTED USING THE BUMPER BRACE MOUNTING BOLTS, THE STEERING ARM BOLT AND CORRESPONDING TUBE WELDED TO OPPOSITE SIDE OF CHASSIS USING THE M10 x 130 BOLT AND NUT SUPPLIED.



TO FIT OFFER BRACKET TO INNER FACE OF BUMPER FIXING BRACE(top photo), THE SLOTTED HOLE IN CENTRE OF SUMP GUARD BRACKET UTILISES THE BUMPER FIXING BOLT , THE REAR OF THE BRACKET PICKS UP ON THE STEERING ARM BOLT AND TUBE WELDED TO OPPOSITE SIDE OF CHASSIS, PLACE SPACERS BETWEEN CHASSIS AND REAR OF BRACKET (bottom photo). BEFORE TIGHTENING FIXINGS FIT THE SUMP PLATE USING THE 4 COUNTERSINK BOLTS WASHERS AND NUTS SUPPLIED



FINALLY TIGHTEN ALL FIXINGS SECURELY.