



Est. UK1958
Bearmach
LAND ROVER PARTS

BA 083, BA 83A & BA 83B

Sump Guard.

Fitting instructions

Kit includes

- 2 x Brackets (1 LH, 1 RH).
- 1 x 110 x M10 Bolt.
- 5 x M10 Flat Washers.
- 5 x M10 Nuts.
- 4 x M10 x 30 c/sink Bolts
- 1 x Sump Guard Plate.

1 Remove the nuts from the bolts at the front end of the chassis as shown in the pictures below. Check that the ends of the bolts are pointing in towards the centre of the vehicle.

2 Fit the brackets using the nuts provided but do not tighten completely. The slotted holes pick up on the bolts as shown. The round holes use the steering arm bolt on the one side of the vehicle and tube opposite on the other, and fit using the 110 x M10 bolt provided. See photos below.

3 Now fit the sump protection plate using the counter sink bolts and tighten all nuts and bolts.

