



DEFENDER 110 SIDE STEP INSTRUCTIONS BA 038 & BA 038B.

Instructions

1. All holes should already exist on chassis, so no drilling is required.
2. Remove nut from bulkhead retaining bolt. Ensure the bolt has the threaded end toward the rear of the vehicle to ease fitment.
3. Offer the step up to the bolt. Ensure that the rear bracket lines up with the holes in the rear outrigger.
4. Replace the bulkhead nut, but only by a few threads with the front bracket in place.
5. Bolt the rear bracket of the step to the rear out rigger using the nuts, bolts and



spacers provided (See photos below).

6. Bolt the stay onto the front of the step and through the existing hole in the outrigger. (See photo below).



NB:- Due to variations in pre drilled holes in the chassis it may be necessary to re drill hole to attach stay.

7. Position as required and tighten all bolts.